



Ultra Live Center RNF/RNCF VDI

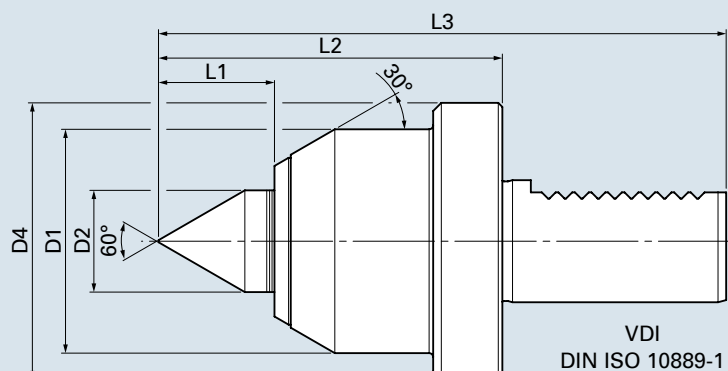
Clamping tools for clamping on machine tools

NEIDLEIN ultra live centers type RNF/RNCF VDI are adapted in the tool turret and are especially suited for CNC machines without tailstock or with sub spindle.

The spring loaded, moving spindle and the engraved scale rings enable the adjustment and/or programming of various axial forces.



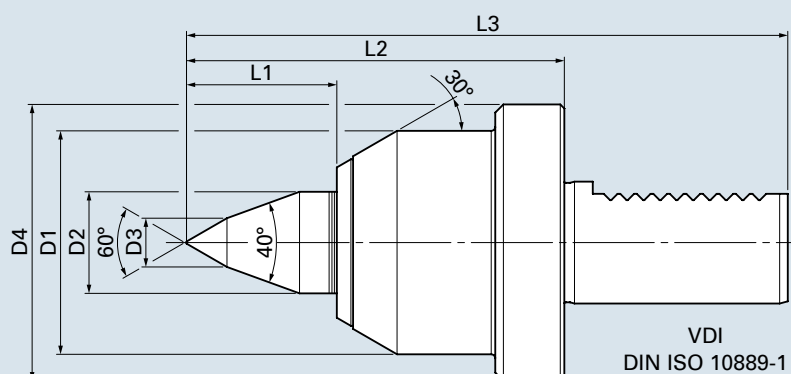
Type RNF with VDI retainer



cat. no.	type	VDI	D1	D2	D4	L1	L2	L3	rpm max. [1/min]	weight of work piece max. [kg]	axial load max. [daN]
81706	RNF3 VDI30	30	55	25	68	28.5	84.5	139.5	4500	350	730
81707	RNF3 VDI40	40	55	25	83	28.5	84.5	147.5	4500	350	730
81708	RNF4 VDI40	40	68	35	83	40	108	171	4000	900	800

- True run-out accuracy max. 0.003

Type RNCF with VDI retainer



cat. no.	type	VDI	D1	D2	D3	D4	L1	L2	L3	rpm max. [1/min]	weight of work piece max. [kg]	axial load max. [daN]
81806	RNCF3 VDI30	30	55	25	12	68	37	93	148	4500	350	730
81807	RNCF3 VDI40	40	55	25	12	83	37	93	156	4500	350	730
81808	RNCF4 VDI40	40	68	35	14	83	49	117	180	4000	900	800

- True run-out accuracy max. 0.003