

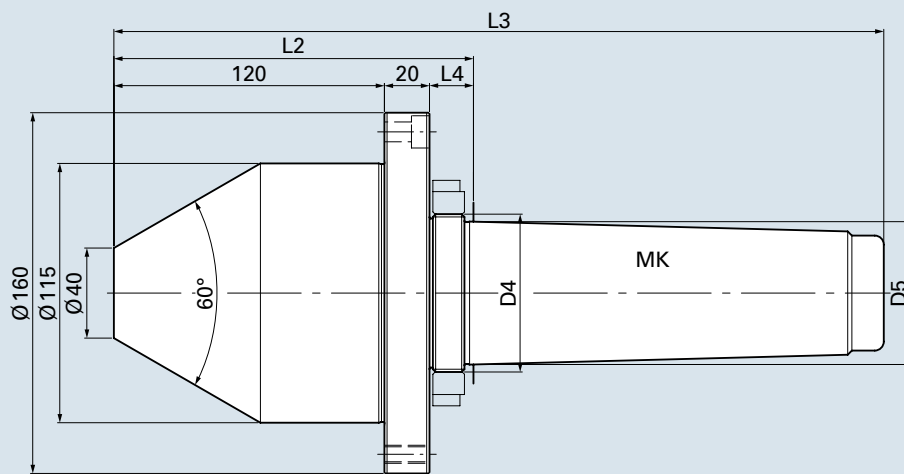
Ultra Live Centers Type Cone Head RKA

Clamping tools for clamping on machine tools

NEIDLEIN ultra live centers type cone head RKA are designed for heavy work pieces with large centers.

The **modular clamping system** allows for a high degree of flexibility. It enables clamping of work pieces with centers from **Ø50 to Ø460**.

Type RKA basic retainer with morse taper



Work pieces with centers between Ø40 and Ø115 can be clamped using the basic retainer. Basic retainer including extraction nut.

cat. no.	type	MK	D4	D5	L2	L3	L4	rpm max. [1/min]	weight of work piece max. [kg]	axial load max. [daN]
81409	RKA6 MK5	5	M48 x 1.5	44.40	158.5	288	18.5	3000	2500	2000
81410	RKA6 MK6	6	M70 x 1.5	63.35	159.5	341.5	19.5	3000	3000	2000

- True running accuracy max. 0.005 without fail.
- Special basic retainer available upon customer's request.

Accessories on page 18

Changeable Center Cone for RKA

Clamping tools for clamping on machine tools

Work pieces with large center holes from Ø120 to Ø460 are clamped with a basic retainer and a changeable center cone.

For type RKA

cat. no.	D1	D2
81480	113	220
81481	195	275
81482	270	350
81483	345	425
81484	380	460

True run-out accuracy max 0.02 at changeable center cone is guaranteed.

Special changeable center cones (90°/75°/ various diameters) available upon customer's request.

Suitable for live center type RKA on page 8.

Type RKA centering taper

