

Carbide Center Pins DIN 806

Clamping tools for clamping on machine tools

To be applied with hardened work pieces

For headstocks and fixed tailstock spindle sleeves. Designed for employment in grinding and other production machines.

Type DIN 806 option model E/HE



Type DIN 806 model E

with half carbide tip

cat. no.	MK	D1	D3	L1	L2
91001	1	12.2	7	80	26.5
91003	2	18	7	100	36
91006	3	24.1	11	125	44
91009	4	31.6	14	160	57.5
91012	5	44.7	18	200	70.5
91015	6	63.8	18	270	88

- hohe Rundlaufgenauigkeit: max. 0,002

Type similar to DIN 806 model E

with full carbide tip

cat. no.	MK	D1	L1	L2
91002	1	12.2	80	26.5
91005	2	18	100	36
91008	3	24.1	125	44
91011	4	31.6	160	57.5
91014	5	44.7	200	70.5
91018	6	63.8	270	88

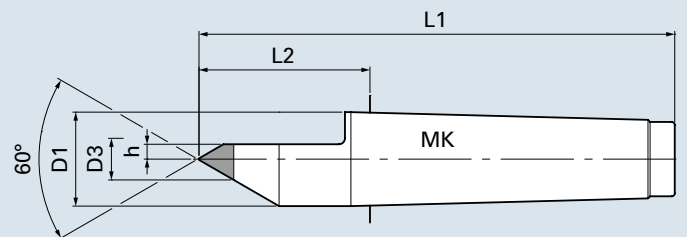
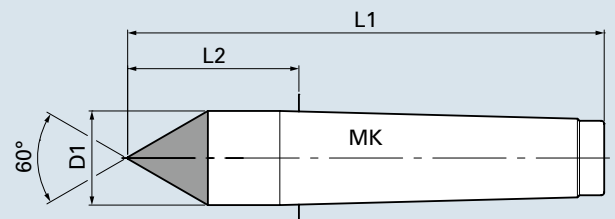
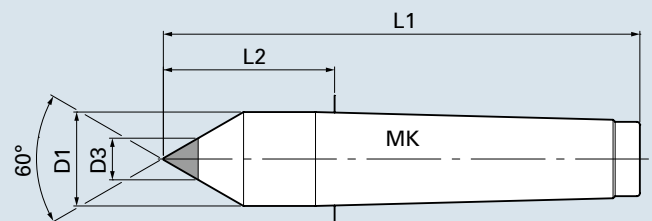
- high true running accuracy max. 0.002

Type DIN 806 model HE

flattened with half carbide tip

cat. no.	MK	D1	D3	L1	L2	h
91101	1	12.2	7	80	26.5	1.5
91102	2	18	7	100	36	2
91104	3	24.1	11	125	44	3
91106	4	31.6	14	160	57.5	5
91108	5	44.7	18	200	70.5	7
91110	6	63.8	18	270	88	10

- high true running accuracy max. 0.002





Carbide Center Pins DIN 807

Clamping tools for clamping on machine tools

→ with extraction screw thread

DIN 807 with extraction screw thread to prevent spindle ball bearings or unpierced spindle sleeves from damage. Extracting nuts, see page 19 for accessories. Available with spanner flat upon request.

Type DIN 807 model E/HE



Type DIN 807 model E

with half carbide pin

cat. no.	MK	D1	D2	D3	L1	L2
91201	1	12.2	16 x 1.5	7	90	36.5
91203	2	18	22 x 1.5	7	112	48
91206	3	24.1	27 x 1.5	11	138	57
91209	4	31.6	36 x 1.5	14	175	72.5
91212	5	44.7	48 x 1.5	18	217	87.5
91215	6	63.8	68 x 1.5	18	290	108

- high true running accuracy max. 0.002

Type similar to DIN 807 model E

with full carbide pin

cat. no.	MK	D1	D2	L1	L2
91202	1	12.2	16 x 1.5	90	36.5
91205	2	18	22 x 1.5	112	48
91208	3	24.1	27 x 1.5	138	57
91211	4	31.6	36 x 1.5	175	72.5
91214	5	44.7	48 x 1.5	217	87.5
91218	6	63.8	68 x 1.5	290	108

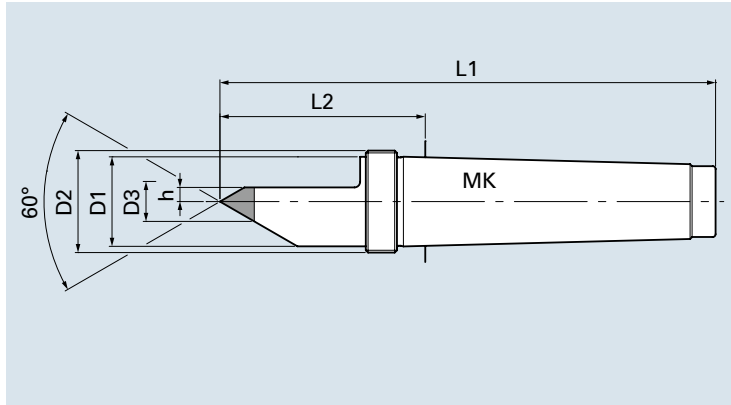
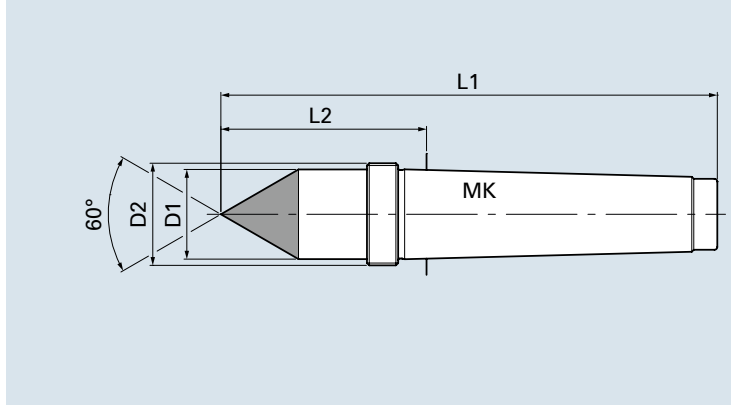
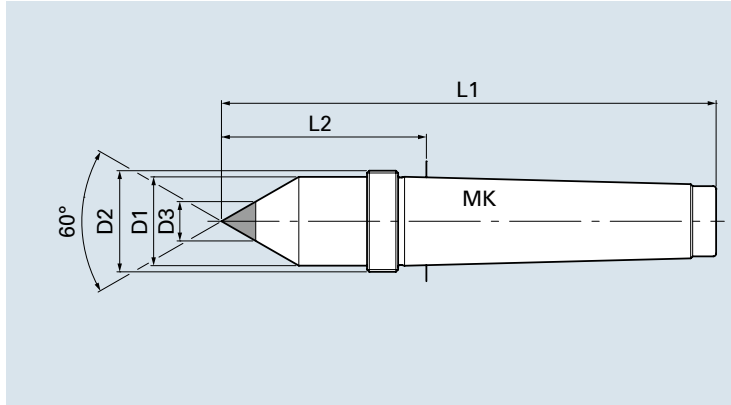
- high true running accuracy max. 0.002

Type DIN 807 model HE

flattened with half carbide tip

cat. no.	MK	D1	D2	D3	L1	L2	h
91301	1	12.2	16 x 1.5	7	90	36.5	1.5
91303	2	18	22 x 1.5	7	112	48	2
91306	3	24.1	27 x 1.5	11	138	57	3
91309	4	31.6	36 x 1.5	14	175	72.5	5
91312	5	44.7	48 x 1.5	18	217	87.5	7
91315	6	63.8	68 x 1.5	18	290	108	10

- high true running accuracy max. 0.002



Extracting nuts, see accessories page 19.